

What is claimed is:

1. A continuous rubber-ribbon extruding system comprising at least a first continuous rubber extruding machine and a second continuous rubber extruding machine,

said first continuous rubber extruding machine comprising: a first extruder for kneading and extruding a rubber material supplied thereto; a strainer for removing foreign substances from the rubber material supplied from the first extruder; and a first forming nozzle for extruding a first rubber ribbon,

said second continuous rubber extruding machine comprising: a second extruder for kneading and extruding the rubber material as supplied with said first rubber ribbon; and

a gear pump for delivering the rubber material to a second forming nozzle as supplied with the rubber material from the second extruder,

said second forming nozzle continuously extruding a second rubber ribbon to be used for building a tire.

2. A continuous rubber-ribbon extruding system as claimed in Claim 1, wherein said second continuous rubber extruding machine is disposed as to supply the rubber ribbon directly to a tire-building drum.

3. A continuous rubber-ribbon extruding method employing at least a first continuous rubber extruding machine and a second continuous rubber extruding machine, and comprising: a process

performed by said first continuous rubber extruding machine and including:

kneading and extruding a supplied rubber material by means of a first extruder;

removing foreign substances from the rubber material by means of a strainer, the rubber material supplied from the first extruder; and

forming a first rubber ribbon by extruding the rubber material from a first forming nozzle; and

a process performed by said second continuous rubber extruding machine and including:

receiving said first rubber ribbon and kneading and extruding the rubber material by means of a second extruder;

delivering the rubber material to a second forming nozzle by means of a gear pump, the rubber material supplied from the second extruder; and

continuously extruding a second rubber ribbon from said second forming nozzle, the second rubber ribbon being to be used for building a tire.